



**dacoCut<sup>®</sup>**  
EDM Wire Electrodes



## Made in Germany

We are wire manufacturers and manufacture exclusively in Germany.

dacoCut<sup>®</sup>: the reliable choice.



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# Wires for spark erosion technique



Our spark erosion wires are manufactured from a specially selected material base.

The drawing machines are state of the art.

Our own galvanic manufacturing and special annealing devices ensure the high quality level of our products.

## dacoCut® Brass wire CuZn 37

Other diameters on request

| Surface | Temper       | Standard dimensions (mm) | Tolerance on diameter (mm) | Conductivity (m/Ωmm <sup>2</sup> ) |
|---------|--------------|--------------------------|----------------------------|------------------------------------|
| bare    | 400          | 0.15/0.20/0.25/0.30      | +0 / -0.002                | 15.5                               |
| bare    | 500          | 0.15/0.20/0.25/0.30      | +0 / -0.002                | 15                                 |
| bare    | 900/950/1000 | 0.15/0.20/0.25/0.30      | +0 / -0.002                | 13.5                               |

## dacoCut®A Brass wire CuZn 37

Other diameters on request

| Surface     | Temper   | Standard dimensions (mm) | Tolerance on diameter (mm) | Conductivity (m/Ωmm <sup>2</sup> ) |
|-------------|----------|--------------------------|----------------------------|------------------------------------|
| zinc coated | 500      | 0.15/0.20/0.25/0.30      | +0 / -0.002                | 14.5                               |
| zinc coated | 900/1000 | 0.15/0.20/0.25/0.30      | +0 / -0.002                | 13.5                               |

## dacoCut®X Copper wire CuZn 37

Other diameters on request

| Surface   | Temper | Standard dimensions (mm) | Tolerance on diameter (mm) | Conductivity (m/Ωmm <sup>2</sup> ) |
|-----------|--------|--------------------------|----------------------------|------------------------------------|
| processed | 520    | 0.25/0.30                | +0 / -0.002                | 50                                 |

## Packaging

| Spool type | Net weight per spool (kg) | Spools per box | Net weight per pallet (kg) |
|------------|---------------------------|----------------|----------------------------|
| DIN 100    | 2.0                       | 16             | 512.0                      |
| DIN 125    | 3.5                       | 4              | 448.0                      |
| DIN 160    | 7.0                       | 2              | 672.0                      |
| DIN 200    | 16.00                     | 1              | 720.0                      |
| DIN 250    | 25.00                     | 1              | 450.0                      |
| DIN 355    | 45.00                     | 1              | 405.0                      |
| P 3        | 3.0                       | 4              | 384.0                      |
| P 5        | 5.0                       | 2              | 480.0                      |
| P 10       | 10.0                      | 2              | 600.0                      |
| P 15       | 20.0                      | 1              | 560.0                      |